

**PRODUCT DATA SHEET**  
**RUBBERALL® HIGH TACK**  
**TAPE PRIMER**



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**Description:** RUBBERALL® High Tack Tape Primer is a black solvent-based primer designed for use with EPDM and TPO seam tape. This tape primer requires initial stirring at the start of each day and periodically throughout the day. This primer is fast drying but is influenced by both temperature and humidity. Strong initial tack allows for immediate bond of tapes to membranes. This product is not intended for use in OTC states.

**Suggested Uses:** RUBBERALL® High Tack Tape Primer is used for tape products when adhering to EPDM and TPO tape surfaces. Rubberall® High Tack Tape Primer can also be used on galvanized steel, stainless steel and aluminum/metal drip edge in conjunction with the application of taped products on these surfaces.

**Sizes:** RUBBERALL® High Tack Tape Primer is available in Quarts and Gallons.

**Physical Properties**

Property Type	
Density (#/GAL)	6.85 # / gallon
Flash Point (F)	-15F TCC
Solvent System	Aromatics and Aliphatics
Viscosity (cps)	3# @ 20 rpm= 750 cps or less
% solids	17 plus or minus 1.5
Clean-up Solvent	Mineral spirits, VMP naphtha or toluene
Base	Synthetic elastomers, resin(s) and filler(s)
Color	Black
VOC	685 grams/ liter DO NOT THIN

**Application Instructions:**

1. Membrane surfaces must be clean, dry and free of foreign materials. Excessively dirty membrane should be cleaned with Rubberall® membrane cleaner and a clean rag.
2. Solids suspended in the primer tend to settle to the bottom of the container. Close the lid tightly and shake thoroughly and/or thoroughly stir before use. During use, re-stir frequently. Use the primer at full strength – DO NOT DILUTE.
3. Pour into a flat pan/pail that can be easily accessed with a scrub pad. Primer should be scrubbed into the EPDM surface thoroughly with a Rubberall® Scrub Pad, saturated with the tape primer. The surface should appear wet while scrubbing. Do not merely paint the primer on; it must be applied with the scrub pad. The primed surface should be uniformly black without streaks. Change applicator pads frequently and cover an area in excess of the area to be seamed.

4. Allow the surfaces to dry to the touch (usually less than ten minutes) before applying taped products.
5. This product dries black; use caution when using with white membrane.

**Handling:** Rubberall® High Tack Tape Primer contains ingredients which could be harmful if mishandled. Contact with skin and eyes should be avoided and necessary protective equipment/clothing should be worn.

**Hazards: *Extremely flammable.*** Avoid repeated skin contact or the breathing of concentrated vapors. Use in well ventilated areas away from heat, sparks, fire, flame and ignition sources. Vapors are heavier than air and may travel a considerable distance to an ignition source and flash back. Do not inhale vapors above TLV as listed on the SDS.

**Freight Classification:** Flammable Adhesive, UN1133, 3 PGII NMFC# 170060 Class 60

**Recommended Storage:** Store in original, unopened container, indoors and out of direct sunlight at temperatures below 80°F. The shelf life is approximately 24 months if stored in original unopened containers stored at room temperatures between 60° and 80°

**NOTE:** TECHNICAL INFORMATION AND DATA SHOULD BE CONSIDERED REPRESENTATIVE OR TYPICAL ONLY AND SHOULD NOT BE USED FOR SPECIFICATION PURPOSES.

**User's Responsibility**

This Product Data Sheet cannot cover all possible situations which the user may experience during product application/processing. Each aspect of your operations should be examined to determine if, or where, additional precautions may be necessary. All health and safety information contained in this bulletin should be provided to your employees or customers, along with the applicable MSDS sheet. It is your responsibility to use this information to develop appropriate work practice guidelines and employee instructional programs for your operation.

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